

VideojetConnect™ Remote Service

Operator Manual

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Videojet Technologies Inc. 1500 Mittel Boulevard Wood Dale, IL 60191-1073 USA www.videojet.com Phone : 1-800-843-3610 Fax : 1-800-582-1343 Int'I Fax : 630-616-3629 Offices - USA: Atlanta, Chicago Int'l: Canada, France, Germany, Ireland, Japan, Spain, Singapore, Netherlands, and The United Kingdom Distributors Worldwide

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Introduction

VideojetConnect[™] Remote Service

VideojetConnect Remote Service enables the user to view the user interface of the printer remotely via a web browser interface. The user can view printer parameters, diagnostic screens, generate an event history and a status snapshot, and so on to monitor the printers remotely.

The administrator will setup the alerts and notifications that will be sent to the user through E-mails.

About the Guide

This VideojetConnect Remote Service Guide is written for the every day user of the website. This guide helps the user to navigate through the different sections of the website, which includes monitoring the different printers remotely, view printer parameters and event history. The displayed screens on VideojetConnect Remote Service are dependent on the printer connected.

Related Publications

Refer to the respective printer Operator and Service Manuals for more information about printer operation including faults and warnings.

Refer to the VideojetConnect Remote Service, Service Manual (P/N 392369-01) for more information about VideojetConnect Remote Service installation and printer setup.

Features of the VideojetConnect Remote Service

The user can view and access key printer operating data through VideojetConnect Remote Service website. The user can view the printer data, event history, status history and manage alerts and notifications, company information, plant information and user profiles for each printer received via E-mail. If VNC is enabled at the printer, the user can also connect directly to the printer.

Requirements for the VideojetConnect Remote Service

Supported Operating Systems	 The VideojetConnect Remote Service web user interface is supported on the following OS platforms: Windows 7 Professional 64 Bit, Windows 8 and Windows 10 Windows Server 2008 R2 and Windows Server 2012
Supported Browsers	The VideojetConnect Remote Service web user interface is supported with the following browsers: • Google Chrome • Safari • Mozilla Firefox • Opera • Internet Explorer 11 and later
Simultaneous Access	The web pages can be simultaneously accessed by multiple browser clients.
Supported Devices	The VideojetConnect Remote Service web user interface is supported with the following devices: • PC • Mac • iOS mobile devices • Android mobile devices

Table 1-1: Requirements	for the Via	deojetConnect	Remote Service
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Alerts and Notifications

The administrator will setup the alerts and notifications that will be sent to each user through E-mail. The administrator can change the alert parameters, which are dependent on the role of the user.

For more information, refer to "Alerts" on page 4-4.

Printer Dashboard

Printer Dashboard gives a detailed description of a printer. The user can view the following details in the Printer Dashboard web page:

- Printer Data, which includes information like ink data, core data, system parameters, etc.
- Event
- Status

Note: The Printer Dashboard images shown are for representative purpose only and will vary based on the printer selected.

For more information, refer to "Printer Dashboard" on page 3-1.

Remote Access to the Printer (via VNC)

The user can view and operate the printer interface remotely by using VNC.

Abbreviations and Acronyms

Abbreviation	Expansion
VRS	VideojetConnect Remote Service
VNC	Virtual Network Connection

Table 1-2: Abbreviations and Acronyms

Chapters in the Manual

This manual is divided into four chapters. An introduction to the topics that each chapter covers is shown in Table 1-3.

Chapter No.	Chapter Name	Description
1.	Introduction	Contains the information about this manual, the related publications, and the features of VideojetConnect Remote Service
2.	Home Page	Contains the information about login, overview, printer status and logout for the VideojetConnect Remote Service web page
3.	Printer Dashboard	Contains the information about printer data, event history, and status snapshot
4.	Settings	Contains the information about profile, work schedule, alerts management, company management, user management, plant management, printer management, data downloads and reports.

Table 1-3: List of Chapters

Home Page

2

This chapter contains the following topics:

- Login
- Overview
- Printer Status
- Logout

Login

The user can log in to the VideojetConnect Remote Service website using the URL provided.

Site Server Setup:

The login URL is setup by the plant administrator. Please contact the local administrator for the correct URL.

Videojet Hosted Server Setup:

The login URL is hosted by VTI and the link given below should be used: https://connect.videojet.com

Note: For any issues in accessing the URL, please contact Videojet Technical support.

Figure 2-1 shows the login screen for the VideojetConnect Remote Service website.

VIDEOJET		Login
	Walasma ta Vidasist Demote Comisal	
	Email	
	Password	
	Remember Me	
	Log in	
	Forget your password?	

Figure 2-1: Login Screen

Customer administration accounts are setup by Videojet. Users can get the E-mail address and password from the administrator to log in to the VideojetConnect Remote Service website.

Note: For more information about Customer administration account setup, contact Videojet Technical support at 1-800-843-3610 (within the United States only). Outside the U.S., customer should contact a Videojet subsidiary office or the local Videojet distributor for further information.

Overview

When the administrator or maintenance technician logs into the VideojetConnect Remote Service website, the home page is displayed (see Figure 2-3).

User level home page displays summary of the available printers.

	VIDE	σσει							Home	e Settings -	kmu@x.com	,
Company: VTI-Training Plant: Training												
Model	Printer Name	Status	Time in Status	Current Msg	Makeup	ink	Core	Job Name	Job Count	Uptime	Health Score	Updated
VJ1520E	EXCEL	On-line	0:d6:h 16:m		20%	20%	11,654	WELCOME	0	100%	95%	< 00h:01m
VJ1610W	WILLETT	On-line	0:d6:h 16:m				10,179	WELCOME	0	100%	95%	< 00h:01m
VJ1650	<u>CLARITY</u>	On-line	0:d 0:h 0:m				13,656	WELCOME	0	96.8%	95%	< 00h:01m

Figure 2-2: User Level Home Page

Vid	FOJET						Home	Settings - KM@	x.com 🔻
Account: VTI-Train	ning	Site: Training		Uptime 123 98.9%	st 30 days	ilter by Status	9 🕘 🥚	Search Serial Num	ber
Site	Model	<u>Serial Number / Name</u>	<u>Status</u>	Uptime	Health Score	Current Job	Job Count	Last Updated	
Training	VJ1520E	EXCEL		100%	95%	WELCOME	0	< 00h:01m	•••
Training	VJ1610W	WILLETT		100%	95%	WELCOME	0	< 00h:01m	•••
Training	VJ1650	CLARITY		96.8%	95%	WELCOME	0	< 00h:01m	•••

Figure 2-3: Home Page

Select Account

Select Account displays the user's account name. It displays the printer information available for the sites at that particular account.

Note: The option to select an account is only available to Videojet Tech Support. For other users, the account belonging to the user will be displayed. If multiple sites are available, then the user can select the required site to be accessed.

Select Site

A specific site can be selected from the *Select Site* drop-down list. By default, all the printers available at all the sites belonging to the account will be displayed on the home page. Once the user selects the required site, the respective printers in that site are displayed on the home page.

Filter by Printer Status

The user can filter the printers based on the current printer status. There are six different status (fault, warning, online, offline, disconnected and unknown) from which the user can filter the printers (see Table 2-1).

The color codes indicate the status of the printer and the number shows the number of printers having the indicated status. For example, in Figure 2-4 there is one printer in Online status (green color).



Figure 2-4: Status

Co	lor	Status
	RED	Fault
2	YELLOW	Warning
	GREEN	Online
٥	BLUE	Offline
٥	BLACK	Disconnected
0	ORANGE	Unknown

Table 2-1: Status Information

Filter by Printer Status Example

If the status selected is *Online*, as shown in Figure 2-5, then the printer with the Online status is displayed as shown in Figure 2-6.

Select Account Select Site Filter by Status Search Serial Number 123 Image: All Sites Image: Object Site Image: Object Site Stite Model Serial Number / Name Status Current Job Job Count Last Updated 123 VJ1620E 1520 Image: Online Edit 20647 < 00h.01m Image: Online	VIDEOJ	ET.			Home	Settings v KM@x.com
Site Model Serial Number / Name Status Current Job Job Count Last Updated 123 VJ1620E 1520 Online Edit 20647 < 00h.01m	Select Account	Select Site All Sites	•	Filter by Status	Search Serial Num	ber
123 VJ1620E 1520 Online Edit 20647 < 00h:01m	<u>Site</u> <u>Model</u>	Serial Number / Name	<u>Status</u>	Online Current Job	Job Count Last Update	:d
	123 VJ1620E	1520	Online	Edit	20647 < 00h:01m	

Figure 2-5: Filter by Status

VIDEOJE	Γ.				Home Setting	js – KM
Select Account	Select Site All Sites	•	Filter by Status	• • • •	Search Serial Number	0
Site Model	<u>Serial Number / Name</u>	Status	Current Job	Job Count	Last Updated	
123 VJ1620E	1520	Online	Edit	20	647 < 00h:01m	

Figure 2-6: Online Status

Note: Multiple filters can be selected, if required. For example, if both red and yellow buttons are selected, printers with fault and warning status will be displayed.

Search by Serial Number

The user can search for the specific printers using the serial number. The complete serial number or the starting numbers of the serial number can be entered in the *Search Serial Number* search box to retrieve the printer information.

For example:

When you enter '1520' in the *Search Serial Number* search box, it displays the printers whose serial number starts with '1520' as shown in Figure 2-7.

Note: If characters are used for search, no result will be displayed.

Vid	εοງει	Г.					Home	Settings - K	M@x.com ⊸
Account: VTI-Train	ning	Site: Training		Uptime <u>las</u> 98.9%	<u>st 30 days</u>	Filter by Status) 🕘 🕘	Search Serial N	lumber r
Site	Model	<u>Serial Number / Name</u>	<u>Status</u>	<u>Uptime</u>	Health Sco	re <u>Current Job</u>	Job Count	Last Updated	
Training	VJ1520E	EXCEL		100%	95%	WELCOME	0	< 00h:01m	•••
Training	VJ1610W	WILLETT		100%	95%	WELCOME	0	< 00h:01m	•••
Training	VJ1650	CLARITY		96.8%	95%	WELCOME	0	< 00h:01m	•••

Figure 2-7: Search by Serial Number

Printer Information

The printers listed on the home page contain the following information:

Printer information	Description
Site	Displays the site information of the printer
Model	Displays the model number of the printer
Serial Number / Name	Displays the serial number or name of the printer
Status	Displays the status information of the printer
Uptime	Displays the uptime percentage for the printer based on the selected date range. The date range can be selected for the last 30, 60, 90 days or a specific date range.
Health Score	Displays the percentage of uptime against all Videojet printers of a similar model.
Current Job	Displays the current job description
Job Count	Displays the number of prints
Last Updated	Displays the elapsed time since the last update

Table 2-2: Printer Information

Home

Home directs the user to the home page of the VideojetConnect Remote Service website.

Settings

Settings allows the user to view and edit the profile, and set the work schedule and alerts.

Note: 'Home' and 'Settings' can be accessed from all the windows of the website.

Printer Status

Printer status can be identified by the color codes as shown in Figure 2-8. Refer Table 2-1 on page 2-4 for information on status of the printers.

Vide	EOJEI	г.					Home	Settings - KM	@x.com
Account: VTI-Train	ning	Site: Training		Uptime las	s <u>t 30 days</u> F	ilter by Status	9 🕘 🤐	Search Serial Nu	mber
Site	Model	<u>Serial Number / Name</u>	<u>Status</u>	<u>Uptime</u>	<u>Health Score</u>	Current Job	Job Count	Last Updated	
Training	VJ1520E	EXCEL		100%	95%	WELCOME	0	< 00h:01m	•••
Training	VJ1610W	WILLETT		100%	95%	WELCOME	0	< 00h:01m	•••
Training	VJ1650	CLARITY		96.8%	95%	WELCOME	0	< 00h:01m	•••

Figure 2-8: Printer Status

Logout

Use the user drop-down and click *Logout* to log out from the VideojetConnect Remote Service website (see Figure 2-9).

Vide	εοງετ	*					Home	Settings - KM@x.cor	m -
Account: VTI-Trair	ning	Site: Training		Uptime las	at <u>30 days</u>	Filter by Status) 🕘 🤐	Profile Search Ser Logout Serial Number	2
Site	Model	<u>Serial Number / Name</u>	<u>Status</u>	<u>Uptime</u>	Health Score	<u>Current Job</u>	Job Count	Last Updated	
Training	VJ1520E	EXCEL		100%	95%	WELCOME	0	< 00h:01m	0
Training	VJ1610W	WILLETT		100%	95%	WELCOME	0	< 00h:01m	•
Training	VJ1650	CLARITY		96.8%	95%	WELCOME	0	< 00h:01m	



Printer Dashboard

This chapter contains the following topics:

- Printer Dashboard
- Connecting to a Printer Using VNC

Printer Dashboard

The user can access the Printer Dashboard web page (see Figure 3-2 on page 3-2) by selecting the required printer description on the home page (see Figure 2-2 on page 2-3).

The Printer Dashboard displays the following information:

- 1 Printer Data
- 2 Event History
- 3 Status Snapshot

For example:

On the home page, select a specific printer as shown in Figure 3-1. This displays the Printer Dashboard screen as shown in Figure 3-2 on page 3-2.

Note: The Printer Dashboard image shown below is for representative purpose only and will vary based on the printer selected.

Vid	EOJEI	г.					Home	Settings - KM@x.com
Account: VTI-Train	ning	Site: Training		Uptime 125	st 30 days	Filter by Status	9 🕘 🤒	Search Serial Number
Site	Model	<u>Serial Number / Name</u>	<u>Status</u>	<u>Uptime</u>	Health Score	<u>e</u> <u>Current Job</u>	Job Count	Last Updated
Training	VJ1520E	EXCEL		100%	95%	WELCOME	0	< 00h:01m
Training	VJ1610W	WILLETT		100%	95%	WELCOME	0	< 00h:01m
Training	VJ1650	CLARITY		96.8%	95%	WELCOME	0	< 00h:01m

Figure 3-1: Printer Information

(IDEOJET.				Home Sett	inga - KM@z.com t Updated - < 00h:0	- Im		
Cur Ser VJ1520E VTF 192	CEL rrent Job : WELCOME rial # : 1 -Training, Training .168.10.101	E	Printer Status: OK Uptime: 100% Health Score: 95%	Makeup Ink Core Core	204 209 116	60		
Display Mode Last 30	D Days 🔻	Filter	ULT×		Updata		F	1
Eventild	No et	vents could found for	the current search criterion!	20	View Count: 50]		
install Data Makeup Data System Parameters Line Setup		• • •	Ink Data Core Data Protocol Config PD/ENC		•		F	2
_{Comme} Status Snapshot		+	Last Image		+			
Measurement	Value	Normal Value	Measurement	Value	Normal Value			
Actual Pressure	0.0324 [Ber]	3.14 - 3.34	Actual Velocity	22.618 [m/s]	22.27 - 23.75			
Cabinel Temperature	32 [C]	0 - 70	Drop Frequency	78.125 (KHz)	73.964 - 83.056			
EHT Inp	89.1026 [%]		EHT Vollage	5514 [KV]	4300 - 6300			
Guiter Detect Status_1	the In Guiter	0.100	need temp	39 [0]	22 - 27		┥	3
newar Power	22.4	0 - 100	Ink Core Hours reimaning	nicou (hisi)				
Int Core Level	MICCHE MICCHE		Makaza Maraza	26 Junitical	0600			
Job nathe	WELCOWE		Marste Den Million	25 (moar)	0-600			
Northe Torre	40 92.240	30 - 40	Council Status You	5				
Observe Dealing	as r (u)	20 - 40	United States 14g	-	100 000			
T TORNE (TOTAL)	1100000011111		- recently interaction	200	100 - 200			

- 1. Event History
- 2. Printer Data

```
3. Status Snapshot
```

Figure 3-2: Printer Dashboard Web Page

Printer Data

Printer data displays information such as printer status, serial number, account and site details and the current job for the printer selected. The user can get more information about the consumables, additional printer data and system parameters by selecting each menu.

Note: The Printer Dashboard image shown below is for representative purpose only and will vary based on the printer selected.

e Back			Last Updated - < 00h:01m
VJ1520E	EXCEL Current Job : WELCOME Serial # : 1 VTI-Training, Training 192.168.10.101	Printer Status: OK Uptime: 100% Health Score: 95%	Makeup 20% Ink 20% Core 11680 Connact tailing VMC
Event History Display Mode	Last 30 Deys Filter	ULT×	- Liptais
Event ID	Date / Time Event No events could found for	Ype Event the current search criterion!	Zoom
			View Count: 50 ¥
Install Data	+	ink Data	+
Makeup Data	+	Core Dafa	+
System Parameters	+	Protocol Config	+
Line Setup	+	PDIENC	+
Comme	+	Last image	+

Figure 3-3: Printer Dashboard Web Page

For example, in Figure 3-3, if the user selects *Install Data*, it will display all the information about the various software components installed, the nozzle frequency, nozzle micron size etc.

Install Data	-
Build Version	26804X
Firmware Version	1.6.4
Friendly Name	JEFF
Head Count	1
Nozzle Frequency	64.2
Nozzle Micron Size	60
Software Version	1.0.408E
Special Print Mode	
WinCE Version	1.11.6 A

Figure 3-4: Install Data

1000 Series Printer Data

Refer to the printer Operator and Service Manual for your printer data.

Note: The Printer Dashboard image shown below is for representative purpose only and will vary based on the printer selected.

Display	Description
EXCEL Current Job : WELCOME Senal # : 1 VT-Training, Training 192.163.10.101	Displays the serial number, current job name, account name, and site information.
Printer Status: OK Uptime: 100% Health Score: 95%	Displays the status of the printer (Online, Offline, Error, Warning, Disconnected or Unknown). Provides the uptime and health score percentage of the printer.
Install Data	Displays the software versions of the various software components installed in the printer, nozzle frequency, nozzle micron size, etc.
Ink Data	Displays the ink information such as Size, Type, Vessel Serial Number, etc.
Core Data	Displays the Core Serial Number and Ink Core Life.
Protocol Config	Displays the information about Data Logging Enabled, Modem, Node, etc.
Comms	Displays the information about Com 1 Baud Rate, Databit, Parity, etc.
Status	Displays an updated status of key printer parameters such as Actual Velocity, Make up Vacuum and Phase Profile.
Makeup Data	Displays the makeup fluid information such as Size, Type, Vessel Serial Number, and so on.
System Parameters	Displays the system parameters such as Auto Mod, Auto Print On Jets, Cover Detect, etc.
Line Setup	Displays the production line information such as ContinuousPrintMode, Line Direction, ThrowDistance, etc.
PD/ENC	Displays the information about EncoderType, PD Type, Pulse Rate, etc.
Connect using VNC	Allows the user to connect to the printer using VNC.

Table 3-1: Printer Data

Event History

Event History provides all the records related to the printer performance. The occurrence of events like faults, info or warnings during a period of time are plotted as a pie or a bar chart as shown in Figure 3-6 on page 3-7 and also its respective data is listed in a table (see Figure 3-10 on page 3-9).

Note: By default, Fault and Warning event types are pre-selected for the last 24 hours (Trailing 24h) as shown in Figure 3-5.

Event History					
Display Mode	Last 30 Days	Filter FAULT *			
				Update	
Event ID	Date / Time	Event Type	Event	Zoom	
	١	lo events could found for the current search	criterion!		

Figure 3-5: Event History Web Page

Display	Description
Display Mode Last 8 Hours Last 24 Hours Last Week Last 30 Days Historic Data	 Allows the user to select the display mode type: Trailing 8h, 24h, Last Week, Last 30 Days. Historic Data: To view the event history for any previous range of dates.
FAULT * INFO WARNING FAULT ENABLE EXTRA PARAM_CHANGED Error1 Error2	Allows the user to select the event type (Info, Warning, Fault, Enable, Extra and Param_Changed). Note: Multiple event types can also be selected if required. Leave the box blank to select all event types.

Table 3-2: Printer Data

							Description
Date From	08/10/2015 12:00:00 AM				M		Allows the user to select the required timeframe of event history to be
	• August 2015 •			5	0	displayed.	
	Su	Мо Т	u W	e Th	Fr	Sa	
	2	3	4	5 6	7	1 8	
	9	10 1	1 1	2 13	14	15	
	16	17 1	8 1	9 20	21	22	
	23	24 2	5 2	5 27	28	29	
	30	31					
Date To	09/07	/2015	12:00	00 0	м		
Date To	09/07	/2015	12:00	:00 A	M		
Date To	09/07	/2015 Septe	12:00 mbe	:00 A r 20	M 15	0	
Date To	09/07 0 9 Su N	/2015 Septe 10 Tu	12:00 :mbe	:00 A r 20 : Th	M 915 Fr	© Sa	
Date To	09/07	/2015 Septe 10 Tu	12:00 embe 1 We	:00 A r 20 Th 3	M 15 Fr 4	Sa 5	
Date To	09/07 0 s Su N	/2015 Septe 10 Tu 1 7 8	12:00 embe i We 2 3 9	:00 A r 20 Th 3	M 15 Fr 4 11	 Sa 5 12 	
Date To	09/07 0 9 Su N 6	/2015 Septe 10 Tu 1 7 & 14 19	12:00 mbe We 2 3 9 5 16	:00 A r 20 Th 3 10	M 15 Fr 4 11	0 Sa 5 12 19	
Date To	09/07 O (Su N 6 13	/2015 Septe 10 Tu 1 7 & 1 14 15 21 22	12:00 mbe We 23 9 5 16 2	00 A r 20 Th 3 10 17 24	M 15 4 11 18 25	 Sa 5 12 19 26 	
Date To	09/07 O (Su N 6 13 : 20 : 27 :	/2015 Septe 10 Tt 7 8 14 15 21 22 28 29	12:00 mbe 2 3 9 5 16 2 2 3 0 30	:00 A r 20 Th 3 10 17 24	M 15 Fr 4 11 18 25	0 Sa 5 12 19 26	

Table 3-2: Printer Data

For example:

Follow the steps to generate event history in the form of a pie chart for a particular time frame of events like Fault and Warning.

- 1 Select the Historic Data from the *Display Mode* drop-down list. The user can also select Trailing 24h to get data for past 24 hours.
- **2** Select the event type as Fault and Warning from the *Filter* drop-down list. The user can also select other event types (Extra, Enable and Info) if required.
- **3** Select the required time period.

For example, 1st January, 2014 to 19th August, 2014.

4 Click *Update* button.

The result of the options selected in event history is as shown in Figure 3-6.



Figure 3-6: Chart Settings Window

The user can further change the chart settings.

1 On the *Chart Settings* window, select an event from the Event Type drop-down list.

For example: In Figure 3-7, Warning is selected from the Event Type drop-down list.

Chart Settings					
Event Type	WARNING	•			
	WARNING				

Figure 3-7: Event Type

2 Select Pie Chart for *Chart Type*. The user can select Bar chart to view the report in the form of a bar chart.

Chart Type	Pie Chart	▼
	Pie Chart	
	Bar Chart	

Figure 3-8: Chart Type

3 Select the required event type from the Events checklist.

Note: All events are selected in the first instance, remove the tick from those events that are not required.

Cha	Chart Settings							
Eve	nt Type	WARNING V						
Cha	art Type	Pie Chart 🔻						
Eve	nts							
	Ink Expires within %1 Days.							
	Pump RPM near max							
1	Head temp too low							
	Viscosity not calibrated							
1	 Creating raster catalog 							
	Ink cartridge expired							
1	No Signal F	ault Shutdown Disal						
1	Printhead c	over detect disablec						

Figure 3-9: Events Checklist

- **4** The user can see the details of event history in required order based on any of the following options:
 - Event ID
 - Date/ Time
- Event Type
- Event
- Zoom

Event History					-
Display Mode	Last 30 Days	Filter	FAULT ×	EXTRA ×	
					Update
Event ID	Date / Time	Event	t Type	Event	Zoom
1026	9/8/2015 8:01:42 AM		EXTRA	Message Select (x)	Q
1026	9/8/2015 8:01:41 AM		EXTRA	Message Select (x)	Q
1026	9/8/2015 8:01:41 AM		EXTRA	Message Select (x)	Q
1026	9/8/2015 8:01:41 AM		EXTRA	Message Select (x)	Q
1032	9/8/2015 8:01:41 AM		EXTRA	Request Print Disable (X)	Q
1032	9/8/2015 8:01:41 AM		EXTRA	Request Print Disable (x)	Q
1033	9/8/2015 8:01:41 AM		EXTRA	Request Print Enable (x)	Q
1033	9/8/2015 8:01:19 AM		EXTRA	Request Print Enable (X)	Q
1032	8/21/2015 1:39:19 PM		EXTRA	Request Print Disable (X)	Q
1032	8/21/2015 1:39:19 PM		EXTRA	Request Print Disable (X)	Q
					View Count: 50 View Count:

Figure 3-10: Events Order

The *View Count* button (see Figure 3-10) allows the user to change the number of events (10, 20, 50, 100, 250) appearing in the same window.

Status Snapshot

Status Snapshot gives a graphical representation of the different characteristics of a printer as shown in Figure 3-11. Table 3-3 on page 3-11 describes the options available for Status Snapshot.



Figure 3-11: Status Snapshot

Note: The user can click, hold, and drag the mouse to zoom in the Status Snapshot graph and double click to reset the plot.

The user can change the chart type by selecting the *Chart Type* drop-down list.

Display		Description
Date From	08/10/2015 12:00:00 AM August 2015 Su Mo Tu We Th Fr Sa 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 09/07/2015 12:00:00 AM Oseptember 2015 Su Mo Tu We Th Fr Sa 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30	Allows the user to select the required timeframe of event history to be displayed.
Filter FAUL ENAB EXTR FAUL INFO PARA WARN	T × LE A M_CHANGED IING	Allows the user to select the event type (Info, Warning, Fault, Enable, Extra, Param_Changed). Note: Multiple event types can also be selected if required.
Upd	ate	Allows the user to update the status.
Chart Ty	pe Raw Data ▼ Raw Data % Deviation In/Out of Range	Allows the user to select the Chart Type: • Raw Data • % Deviation • In/Out of Range

Table 3-3: Status Snapshot

The user can select any number of characteristics of a printer from the table listed above the graph (see Figure 3-12).

Status	Snapshot						
	Measurement	Value	Normai Value		Measurement	Value	Normal Value
•	Actual Pressure	0 [Bar]	-10 - 10		Actual Velocity	0 [m/s]	19.5 - 20.5
	Cabinet Temperature	32 [C]	0 - 70		Drop Frequency	77.8816 [KHz]	75 - 79
	EHT Trip	0 [%]			EHT Voltage	0 [V]	3000 - 8000
	Gutter Detect Status_1	1			Head Temp	36.5 [C]	33 - 37
	Heater Power	16.4 [%]	10 - 95		Ink Core Hours Remaining	13244	
	Ink Core Level	3			Ink Core Life	756	
	Job Name	Print		۰	Makeup Vacuum	123	0 - 400
	Nozzle Drive Current	8			Nozzle Drive Voltage	0 [V]	
	Nozzle Temp	32.1 [C]	31.5 - 41.5		Overall Status Tag	1	
	Phase Profile_1	1110000000011111			Phasing Threshold_1	200	100 - 300
	Print Count	36830			Printing Phase_1	15	0 - 15
	Pump Speed	0 [rpm]			Target Pressure	0 [Bar]	2.68 - 2.88
	TC Target Pressure	2.78 [Bar]	2.5 - 3.5		Velocity Setpoint	20 [m/s]	19.9 - 20.1
	Date From 09/03/2014 7:2	5:06 AM	Date To	09/19/20	14 9:25:06 AM	ULT ×	Update
		Usage: Clie	ck, Hold and drag to	zoom in. Do	uble click to reset the plot.		

Note: Different characteristics are represented with different colors on the graph.

Figure 3-12: View All Status Values

View all Status Values option allows the user to see all the characteristics of the selected printer to use for graphical representations.

Parameters highlighted in red color indicate the values outside normal operating conditions. For example, in Figure 3-12 the normal operating value for Actual Velocity is 19.5 to 20.5 m/s, but the current value is 0 m/s, therefore it is highlighted in red, indicating the outside normal operating conditions.

Connecting to a Printer Using VNC

The user can access the printer interface remotely by using VNC.

On the VideojetConnect Remote Service home page, once a printer is selected as shown in Figure 3-1 on page 3-1, the Printer Dashboard web page is displayed. The user can click the *Connect using VNC* button to access the printer remotely (see Figure 3-13).

Note: The Printer Dashboard image shown below is for representative purpose only and will vary based on the printer selected.

VIDEOJE	ā7.		Home Settings - KM@x.com -
« Back			Last Updated - < 00h:01m
VJ1520E	EXCEL Current Job : WELCOME Serial # : 1 VTI-Training, Training 192.168.10.101	Printer Status: OK Uptime: 100% Health Score: 95%	Makeup 20% Enk 20% Core 11860

Figure 3-13: Connect using VNC

VNC is allowed only when the VNC is enabled at the printer, without this setting it will not connect.

Printer Setup

Note: The user interface displayed depends on the printer interface connected. The figures displayed below are for excel user interface.

Refer to the VideojetConnect Remote Service, Service Manual (P/N 392369-01) for information on printer setup for VNC.

For Excel User Interface

Do the following task to enable VNC at the printer:

- 1 Navigate to 01 Edit > 02 Edit > 03 Edit > 04 Edit System Set-Up > 01 System > 02 System - Network Settings > 01 Network > 02 Network - Allow VNC.
- **2** Select *Yes* to enable VNC connection (see Figure 3-14).



Figure 3-14: VNC Enabled

Once the VNC is turned ON (VNC enabled at the printer and the VNC button is selected at the Printer Dashboard web page), a connection will be established between the printer and the VideojetConnect Remote Service web page, and the user interface of the printer will be displayed. Figure 3-15 shows the user interface of the printer.



Figure 3-15: User Interface

For 43s User Interface

Do the following task to enable VNC at the printer:

- 1 Navigate to *Configure* > *Remote Data Settings*.
- **2** Set *Allow VNC* to Yes.



Figure 3-16: VNC Enabled

Once the VNC is turned ON, the printer can be connected through VideojetConnect Remote Service. Figure 3-17 shows the user interface of the printer.



Figure 3-17: User Interface

For CLARiTY User Interface

Do the following task to enable VNC at the printer:

- **1** Navigate to *Tools* > *Setup* > *Options*.
- **2** Set *Enable VNC* to Yes.



Figure 3-18: VNC Enabled

Once the VNC is turned ON, the printer can be connected through VideojetConnect Remote Service. Figure 3-19 shows the user interface of the printer.



Figure 3-19: User Interface

For Simplicity User Interface

Note: VideojetConnect Remote Service is available on the Tools page. If Remote Service is not enabled, contact Videojet customer service or your local distributor or go to Videojet Workflow Portal website.

Do the following task to enable Remote Access at the printer:

- 1 Navigate to *Tools* > *VideojetConnect Remote Service*.
- **2** Set the option *Remote Access* to enabled.



Figure 3-20: Remote Access Enabled

Once the Remote Access is enabled, the printer can be connected through VideojetConnect Remote Service. Figure 3-21 shows the user interface of the printer.



Figure 3-21: Simplicity User Interface

The user can now carry out normal printer operations such as start, stop, print, job selection, and so on. When the printer is remotely accessed, the user interface can be controlled by the same keystrokes as in direct printer interface access. For more information about printer operations and the keys used, refer to the respective Videojet Operator Manuals.

Note: If VNC is not used for more than 15 minutes, it will be disabled at the printer.

If the VNC is not enabled at the printer, then the user gets a warning as shown in Figure 3-22.

Info	X
VNC connection cannot be established at this moment!	
0	k

Figure 3-22: Warning Message

Settings

4

This chapter contains the following topics:

- Profile
- Work Schedule
- Alerts Management
- User Management
- Company Management
- Plant Management
- Printer Management
- Data Downloads
- Reports

Profile

Profile menu gives the log on information for the user. Each user can edit their E-mail address and phone number if required.

To edit the profile information:

1 Use the user drop-down and click *Profile* as shown in Figure 4-1.

Vid	εοງει						Home	Settings - KM@x.com
Account: VTI-Train	ning	Site: Training		Uptime las	at 30 days	Filter by Status	_ • • •	Search Ser Logout
Site	Model	<u>Serial Number / Name</u>	<u>Status</u>	<u>Uptime</u>	Health Scor	re <u>Current Job</u>	Job Count	Last Updated
Training	VJ1520E	EXCEL		100%	95%	WELCOME	0	< 00h:01m
Training	VJ1610W	WILLETT		100%	95%	WELCOME	0	< 00h:01m
Training	VJ1650	CLARITY		96.8%	95%	WELCOME	0	< 00h:01m

Figure 4-1: Profile Settings

2 Edit the profile information and click the *Save* button as shown in Figure 4-2.

Edit Profile
First Name
Last Name
Email
Phone
Language
English
Save

Figure 4-2: Edit Profile

Work Schedule

Work Schedule allows the user to set the start time and the shift length. Any alerts currently assigned to the user will be displayed here.

Do the following to set the Work Schedule:

1 Navigate to *Settings* > *Work Schedule*. This displays the Notification setting page as shown in Figure 4-3.

VIDEOJET			Home	Settings –	KM@x.com 🔻
Notification Setting	IS			Enable Notif	ications 🥑
Day	Start Time	Shift Length [h.m]			
Monday	6:0	8.00*			
Tuesday	6:0	8.00*			
Wednesday	6:0	8.00*			
Thursday	6:0	8.00*			
Friday	6:0	8.00*			
Saturday	0:0	0.00*			
Sunday	0:0	0.00*			
	U	odate Work Schedule			

Figure 4-3: Work Schedule

2 Set the *Start Time* and the *Shift Length* for each day (Monday through Sunday).

Note: The shift length is set in hours.minutes [h.m]

For Example:

For Monday, if the shift starts at 6 AM and shift duration is 8 hours, then Start Time is 06:00 and Shift Length is 8.00.

- **3** Check the Enable Notification checkbox.
- 4 Click the *Update Work Schedule* button.

Alerts

In the Notification Settings page, below the work schedule option, the user can view the alerts set for a particular shift timing and role. Once the user updates the shift details, the alerts set for that shift are displayed. See Figure 4-4 to view the alerts screen.

Note: The selectable alerts will be dependent on the printer selected.

Event Class	Event	Notification Settings
FAULT		
	Auto mod failed to obtain good phasing.	
	BAD NOZZLE!!! Please replace or repair	\checkmark
	Cabinet too hot	\checkmark
	Charge Supply Fault	
	Core not filling	
	Date/Time not set	
	Failed to start barcode scan engine	
	Fatal error: no phase response from firmware.	
	Flash storage error	
	Gutter Fault	\checkmark
	High voltage calibration required	\checkmark
	High Voltage Trip	\checkmark
	Incompatible raster found!	
	Initial phasing trim failed.	
	Ink core empty fault	\checkmark
	Ink core service overdue	
	Insufficient ink to fill core.	
	Mod driver chip, over temperature	
	Modulation readback failed.	
	New Ink Core has a different ink reference.	
	No Code No Run fault	
	Phasing threshold at maximum - no good phasing.	

Figure 4-4: Alerts

Alerts Management

Alert Messages

Alert messages contain the following information:

- Account Information
- Serial number
- Model number
- Notification (Fault, Warning, Info)
- Link to the VideojetConnect Remote Service website
- Rule

Each alert sent will contain a link to the dashboard for the reporting printer. Login authentication will be required by the user to navigate to the dashboard.

The administrator will setup the preferred method of notification and the events that will be notified to each user.

Note: The list of event notifications depends on the role of the user.

Alerts Management Screen

Navigate to *Settings* > *Alerts Management* to view the alerts management screen.

To set an alert

- 1 Select the *Plant* if more than one plant is available.
- **2** Select the *Model* as shown in Figure 4-5.

Plant	Wichita	•		
Model				
	Select a Model			
	Select a Model			
	VJ1710W			

Figure 4-5: Alerts Management Screen

Table 4-1 gives a description of the tabs in the Alerts Management web page.

Alert Management Tab	Description
Plant	Defines the different plants assigned to the user
Model	Defines the different printer models for which the rules have to be set

Table 4-1: Alert Management Tabs

The user needs to select the event text that requires notifications as shown in Figure 4-6.

Note: The user needs to scroll down to view all the event classes.

Event Class	Event	Notification Settings
FAULT		
	Auto mod failed to obtain good phasing.	
	BAD NOZZLE!!! Please replace or repair	\checkmark
	Cabinet too hot	\checkmark
	Charge Supply Fault	\checkmark
	Core not filling	
	Date/Time not set	
	Failed to start barcode scan engine	
	Fatal error: no phase response from firmware.	
	Flash storage error	
	Gutter Fault	\checkmark
	High voltage calibration required	\checkmark
	High Voltage Trip	\checkmark
	Incompatible raster found!	
	Initial phasing trim failed.	
	Ink core empty fault	\checkmark
	Ink core service overdue	\checkmark
	Insufficient ink to fill core.	
	Mod driver chip, over temperature	\checkmark
	Modulation readback failed.	
	New Ink Core has a different ink reference.	
	No Code No Run fault	
	Phasing threshold at maximum - no good phasing.	

Figure 4-6: Role Assignment

Tanca to .	tart barcoue sean engine	
Fatal erro	Notification Settings	
Flash stor		
Gutter Fa	Model: VJ1710W	
High volt	Class: FAULT	
High Volt	Event: Fatal error: no phase response from firmware.	\checkmark
Incompati	· ·	
Initial pha	Administrator	
Ink core e	□ Notify after 1st occurence. Never re-enable.	\checkmark
Ink core s	□ Notify after 1st occurence. Re-enable 1 day	\checkmark
Insufficien	Notify after 1st occurence. Re-enable 30 min	
Mod drive	Notify if 5 occurences in 1 hour. Re-enable 2 hrs	
Modulatio		
New Ink C	Notify if 5 occurences in 1 nour. Re-enable 4 hrs	
No Code	□ Notify if active for 15 min. Re-enable 1 sec	
Phasing the	□ Notify if active for 24 hour. Re-enable 1 sec	
Phasing the	□ Notify if active for 30 min. Re-enable 1 sec	
Pump fau		
The Mess	Maintenance	
Too man	□ Notify after 1st occurence. Never re-enable.	\checkmark
Unable to	□ Notify after 1st occurence. Re-enable 1 day	\checkmark
Unsuppor	□ Notify after 1st occurence. Re-enable 30 min	
Valve err	Notify if 5 occurences in 1 hour. Re-enable 2 hrs	
Valve more	□ Notify if 5 occurences in 1 hour. Re-enable 4 hrs	
WARNING	□ Notify if active for 15 min. Re-enable 1 sec	
any more	Notify if active for 24 hour. Re-enable 1 sec	
Barcode S		
Barcode	Notify if active for 30 min. Re-enable 1 sec	

The *Notification Settings* window opens to change the settings according to the role as shown in Figure 4-7.

Figure 4-7: Role Assignment Timings

Once the settings are assigned, click on *Update*.

A check box is displayed on the main alerts management text where notification settings are assigned.

User Management

User Management displays the current active users along with their profile information associated with the company. Existing user profiles can be modified and new users can be added here also.

Do the following to add new user/edit current user profiles:

1 Navigate to *Settings* > *User Management* to view the user management screen.

VIDEOJET			Home Settings -	KM@x.com
User Managemen	t for			
Please Select Company				▼
User Name	Email	Access Level	Email Notification	Status
Aysar Ziyadeh	aysar.ziyadeh@videojet.com	<u>Videojet</u>		active
Bob Neagle	Bob.neagle@videojet.com	<u>Videojet</u>		<u>active</u>
Brett Bernatowicz	brett.bernatowicz@videojet.com	<u>Videojet</u>		active
Brian Connolly	Brian.connolly@videojet.com	<u>Videojet</u>		active
Bruce Brouillette	Bruce.brouillette@videojet.com	<u>Videojet</u>		active
Chris Nielsen	Christopher.nielsen@videojet.com	<u>Videojet</u>		<u>active</u>
Common Marketing	Rs.marketing@videojet.com	<u>Videojet</u>		<u>active</u>
Common Sales	Rs.sales@videojet.com	<u>Videojet</u>		active
Common Service	Rs.service@videojet.com	Videojet		active

Figure 4-8: User Management

To Add a New User

2 Click on the *Add New User* button. New User page is displayed.

Note: The user needs to scroll down to view the Add New User button.

To Edit Existing User Profile

- **2** Click on the required user row. Edit User page is displayed.
- **3** Once the user profile information is entered, click on *Update*.

First Name:	
Last Name:	
Username Email:	
Notification Email:	
Enable Notification:	
Phone:	
Password:	
Confirm Password:	
Access Level:	
Picase Select	
Language:	
System Default	٠
weiter	
Plant:	
The Wood Database Ly	
Disable: D	

Figure 4-9: Add/Edit User Profiles

Company Management

Company Management displays the company name along with the number of associated plants and users.

Do the following to manage company information:

1 Navigate to *Settings* > *Company Management* to view the company management screen.

VIDEOJET	Home Set	tings – KM@x.com –
Company	Plants	Users
<u>VTI-Brazii</u>	1 🎲	10 🌍
VTI-France	1 🍃	3 🕞
VTI-Germany	1 🍃	5
VTI-Great Britain	1 📴	3 🕞
VTI-Training	1 🌍	Z 🦻
VTI-US	1 📴	2 🕞
VTI-Wooddale	1 🌍	<u>6</u>

Figure 4-10: Company Management

- **2** Click on the required company name. Edit Company page is displayed.
- **3** Once the company information is entered, click on *Update*.

Edit	Company - Videojet Te	chnologies, Inc	×
	Company Name:	Videojet Technologies, Ind	
		Update Cancel	

Figure 4-11: Edit Company Information

- **4** Click the required plant to update plant information. Refer "Plant Management" on page 4-11 for more information.
- **5** Click the required user to update user profile. Refer "User Management" on page 4-8 for more information.

Plant Management

Plant Management displays the plant name associated to the user and the time zone.

Do the following to edit plant information:

1 Navigate to *Settings* >*Plant Management* to view the plant management screen.

VIDEOJET		Home	Settings –	KM@x.com 👻
Plant Managemen	t for Company			
Plant Name	Time Zone			
El Dorado	(UTC-06: 00) Central Time (U.S. & Canada)			
<u>Wichita</u>	(UTC-06: 00) Central Time (U.S. & Canada)			

Figure 4-12: Plant Management

- **2** Click on the required plant. Edit Plant page is displayed.
- **3** Once the plant information is entered, click on *Update*.

I	Name:
	Wood Daleeerty
	Time Zone:
	(UTC-06: 00) Central Time (U.S. & Canada)
(Delete this Plant?

Figure 4-13: Edit Plant Information

Printer Management

Printer Management displays the printers for the selected plant.

Do the following to view printer information:

1 Navigate to *Settings* > *Printer Management* to view the printer management screen.

Printer Manag ant: Training	gement for VTI-Tra	aining		
Printer Name	Serial Number	Model Name	Created	Uptime Guaranteed
<u>CLARITY</u>	<u>3</u>	<u>VJ1650</u>	<u>1/29/2016 4:02:46 PM</u>	90% Threshold
EXCEL	1	<u>VJ1520E</u>	<u>1/28/2016 7:03:07 PM</u>	90% Threshold
WILLETT	2	<u>VJ1610W</u>	<u>12/4/2015 9:25:13 PM</u>	90% Threshold
EXCEL WILLETT	3 1 2	<u>VJ1650</u> <u>VJ1520E</u> <u>VJ1610W</u>	1/29/2016 4:02:46 PM 1/28/2016 7:03:07 PM 12/4/2015 9:25:13 PM	90% Threshold

Figure 4-14: Printer Management

- 2 Click on the required printer. Edit Printer page is displayed.
- **3** Once the printer information is entered, click on *Update*.

Uptime Threshold Percentage	90	•	
Disable this Printer?			

Figure 4-15: Edit Printer Information

Data Downloads

Data Downloads allows the user to download and view the printer data for the selected printer.

Do the following to download and view the printer information:

- 1 Navigate to *Settings* > *Data Downloads* to view the data screen.
- **2** Once the data download query is entered, click on *Download Data*.

Queries for VTI-Training			
Query:			
Get Combined Data For Printer			
Printer:			
Please Select Printer			
Start Date:			
End Date:			
	}	Download Data	

Figure 4-16: Data Downloads

3 The printer information is downloaded as a spreadsheet.

A	B C	D	E	F	G	H	1	J K	L	м
8/26/2016 14:13 Dat	a VJ1520E	Status	Gutter Detect Status_1	2				0 Integer		
8/26/2016 14:13 Dat	a VJ1520E	Status	Head Temp	35	33	35	37	0 Real		
8/26/2016 14:13 Dat	a VJ1520E	Status	Heater Power	20.1	0	50	100	0 Real		
8/26/2016 14:13 Dat	a VJ1520E	Status	Ink Core Hours Remaining	11666				Real		
8/26/2016 14:13 Dat	a VJ1520E	Status	Ink Core Level	3				0 Integer		
8/26/2016 14:13 Dat	a VJ1520E	Status	Ink Core Life	334				Real		
8/26/2016 14:13 Dat	a VJ1520E	Status	Job Name	WELCOME				String		
8/26/2016 14:13 Dat	a VJ1520E	Status	Makeup Vacuum	17	0	300	600	0 Real		
8/26/2016 14:13 Dat	a VJ1520E	Status	Nozzle Drive Current	33				0 Real		
8/26/2016 14:13 Dat	a VJ1520E	Status	Nozzle Drive Voltage	70.5				0 Real		
8/26/2016 14:13 Dat	a VJ1520E	Status	Nozzle Temp	32.6	30	35	40	0 Real		
8/26/2016 14:13 Dat	a VJ1520E	Status	Overall Status Tag	2				Integer		
8/26/2016 14:13 Dat	a VJ1520E	Status	Phase Profile_1	11111111				0 String		
8/26/2016 14:13 Dat	a VJ1520E	Status	Phasing Threshold_1	208	100	200	300	0 Real		
8/26/2016 14:13 Dat	a VJ1520E	Status	Print Count	0				Integer		
8/26/2016 14:13 Dat	a VJ1520E	Status	Printing Phase_1	8	0	7.5	15	0 Real		
8/26/2016 14:13 Dat	a VJ1520E	Status	Pump Speed	1425				0 Real		
8/26/2016 14:13 Dat	a VJ1520E	Status	Target Pressure	3.24	3.15	3.25	3.35	0 Real		
8/26/2016 14:13 Dat	a VJ1520E	Status	TC Target Pressure	3.25	22.4	22.5	22.6	1 Real		
8/26/2016 14:13 Dat	a VJ1520E	Status	Velocity Setpoint	22.5	22.4	22.5	22.6	Real		
8/26/2016 14:13 Dat	a VJ1520E	Status	Velocity Threshold	208				Real		
8/26/2016 14:14 Dat	a VJ1520E	Status	Actual Pressure	3.24	314	324	334	0 Real		
8/26/2016 14:14 Dat	a VJ1520E	Status	Actual Velocity	22.493	22.27	23.01	23.75	0 Real		
8/26/2016 14:14 Dat	a VJ1520E	Status	Cabinet Temperature	36	0	35	70	0 Real		

Figure 4-17: Downloaded Data

Reports

Reports allows the user to download and view the printer performance report for the selected printer and selected data range.

Do the following to download and display the report:

- 1 Navigate to *Settings* > *Reports* to view the report screen.
- **2** Once the report query is entered, click on *Download Report*.

Reports for VTI-Training		
Report:		
Printer Performance		
Plant		
Training		
Start Date:		
08/01/2016		
End Date:		
08/31/2016		
	Download Report	

Figure 4-18: Report

3 The printer performance report is downloaded.

Introduction:

By monitoring printer-specific data through Videojet Remote Service, we are able to collect information related to printer performance. The event history collected from each printer allows Videojet to identify potential root cause of failures and improvement opportunities.

Videojet has completed a performance analysis and compiled this report to illustrate printer uptime improvement opportunities. This report will provide you with an overview of all the printers in your plant, identify low performing printers, and list steps to maximize printer uptime.

Printer Performance - 8/1/2016 - 8/31/2016

Plant Overview - Training

Model	Printer Name	Printer SN	IP Address	Healthscore	Uptime	Faults	Warnings	Avg Time Between Failures	Downtime
VJ1520E	EXCEL	1	192.168.10.101	95%	100%	0	34,947	N/A	N/A
VJ1610W	WILLETT	2	192.168.10.102	95%	100%	0	11,649	N/A	N/A
VJ1650	CLARITY	3	192.168.10.103	95%	96.7%	0	8,472	N/A	d:8040 h:00 m:00
			Totals	95%	98.9%	0	55,068	N/A	d8040: h0: m0

Figure 4-19: Printer Performance Report - 1



Figure 4-20: Printer Performance Report - 2